

# TECHNICAL DATA SHEET

## GF 234 GRAPHITEX™

### 7.0 MIL MATTE WHITE POLYESTER FABRIC CLEAR REPOSITIONABLE WALL ADHESIVE

GF 234 GraphiTex™ is a 7.0 mil premium matte white coated polyester fabric with an acrylic removable pressure sensitive adhesive backed by a 90# layflat liner. The combination of fabric and adhesive allows removability of this product from normal wall surfaces. The 90# release liner provides excellent stability for processing using standard solvent, eco-solvent, UV curable and latex digital inks common to wide format digital printing systems.

PRODUCT NAME	234
<b>FILM</b>	
Film Type	White Polyester Fabric
Film Thickness (mils/μm)	6.0 / 152 (+/- 10%)
Film Weight (gsm)	140
Gloss (60°)	≤20
Opacity (%)	85-90
Tensile Strength (lbs/in)	N/A
Elongation (%)	N/A
Dimensional Stability (FTM 14)	MD ≤ 0.3 mm / CD ≤ 0.1 mm
<b>ADHESIVE</b>	
Adhesive Type	Emulsion Acrylic
Adhesive Thickness (mils/μm)	1.5-1.9 / 38-48
Adhesive Color	Clear
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 15 min	0.04-0.20 / 0.2-0.8
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 24 hrs	0.04-0.20 / 0.2-0.8
<b>LINER</b>	
Liner Weight (#/gsm)	90 / 145
Liner Type	White 2-Sided PE-Coated Kraft
Liner Thickness (mils/μm)	6.7 / 170
Release Force @ 300" / min (g/2")	80-120
<b>PERFORMANCE GUIDANCE</b>	
Application Temperature	≥ +40 °F
Service Temperature	-40 °F to 200 °F
Shelf Life	6 months
Storage Temp / Rel. Humidity	70 °F / 50%
Outdoor Durability	N/A
Indoor Durability	Up to 5 years
Removability	Up to 1 year

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PRODUCT SNAPSHOT	APPLICATIONS	INK TYPE
<b>APPLICATION</b> <input type="radio"/> WET APPLY <input checked="" type="radio"/> DRY APPLY <input type="radio"/> LAMINATING <input type="radio"/> MOUNTING <input checked="" type="radio"/> DIE CUTTABLE <input type="radio"/> HOT STAMP <input type="radio"/> THERMAL DIE <input checked="" type="radio"/> FLATBED CUTTABLE	<input checked="" type="radio"/> POP/RETAIL <input checked="" type="radio"/> WALL <input type="radio"/> WRAP <input type="radio"/> WINDOW <input type="radio"/> FLOOR <input type="radio"/> TRANSLUCENT <input type="radio"/> FLEET <input checked="" type="radio"/> GENERAL SIGNAGE <input checked="" type="radio"/> INDOOR <input type="radio"/> OUTDOOR (SHORT TERM) <input type="radio"/> OUTDOOR (LONG TERM)	<input checked="" type="radio"/> SOLVENT <input checked="" type="radio"/> ECO-SOLVENT <input checked="" type="radio"/> LATEX <input checked="" type="radio"/> UV CURABLE <input checked="" type="radio"/> SCREEN <input checked="" type="radio"/> OFFSET (UV CURABLE) <input type="radio"/> OFFSET (CONVENTIONAL)
<b>SUBSTRATES/SURFACES</b> <input checked="" type="radio"/> SMOOTH PAINTED DRYWALL		

FAQS	
Can I use GF 234 on other surfaces?	GF 234 is designed for wall murals, decals and graphics to most types of smooth painted interior walls. This includes most flat, semi-gloss and gloss paint finishes. The surface must be smooth and clean prior to application. If applying to new paint consult the paint manufacturer for proper drying conditions before GF 234 application.
What if I leave the GF 234 GraphiTex™ on past it's optimal re-mov-ability time frame?	The adhesive on this product will build for a few days and then it will reach it's optimal bond. It will not get more aggressive over time because of the low-tack adhesive technology, but could leave residue beyond the one year removability specification.
Can this product be used on Elevators?	These types of doors may have a clear coat or other type of protection. This product is not designed for coated/sealed/treated stainless steel, brass or bronze surfaces. It is best to contact the facility manager and determine the best product for this application.
When paneling larger jobs, do I use overlaps or butt-seams with this product?	Either is acceptable, although butt-seams require a high degree of skill to line up the panels. In most cases an overlap will work best and that amount varies depending upon the size of your graphic. Smaller decals may only require 1/4"-1/2" overap, while larger will most likely require 1" or more. GF 234 is a polyester fabric, and great care should be taken to not stretch the material when placing it on the wall surface.