

## TECHNICAL DATA SHEET

## GF 229 WALLMARK™ CANVAS

6.0 MIL MATTE WHITE EMBOSSED VINYL CLEAR REPOSITIONABLE WALL ADHESIVE

GF 229 WallMark<sup>™</sup> Canvas is a 6.0 mil embossed matte white semi-rigid calendared vinyl film. This product has a specially formulated microsphere acrylic pressure sensitive adhesive designed for ease of removal, repositioning and reuse, and is backed by a 90# layflat liner. The combination of vinyl and adhesive is designed for use on smooth wall surfaces. The 90# tight release liner provides excellent stability for processing using standard solvent, latex, and UV curable inks common to wide format digital printing systems.

PRODUCT NAME	229	
FILM		
Film Type	White Polymeric Vinyl	
Film Thickness ( <b>mils/µm</b> )	6.0 / 152 (+/- 10%) before emboss	
Film Weight (gsm)	240	
Gloss (60°)	≤ 20	
Opacity (%)	98	
Tensile Strength (lbs/in)	$MD \ge 2500 \ / \ CD \ge 2000$	
Elongation (%)	$MD \ge 70 \ / \ CD \ge 130$	
Dimensional Stability (FTM 14)	$MD \le 0.30 \text{ mm} / \text{CD} \le 0.20 \text{ mm}$	
ADHESIVE		
Adhesive Type	Emulsion Acrylic	
Adhesive Thickness (mils/µm)	0.9-1.1 / 23-28	
Adhesive Color	Clear	
Peel Strength on Stainless Steel (Ibs/in) / (N/25mm) 15 min	.7 / 3.1	
Peel Strength on Stainless Steel (Ibs/in) / (N/25mm) 24 hrs	1.0 / 4.4	
LINER		
Liner Weight (#/gsm)	90 / 145	
Liner Type	White 2-sided PE-Coated Kraft	
Liner Thickness (mils/µm)	6.7 / 170	
Release Force @ 300" / min (g/2")	200-250	
PERFORMANCE GUIDANCE		
Application Temperature	$\geq +40$ °F	
Service Temperature	-40 °F to 180 °F	
Shelf Life	1 year	
Storage Temp / Rel. Humidity	70 °F / 50%	
Outdoor Durability	Indoor only	
Indoor Durability	Up to 3 years	
Removability	Up to 1 year	
Ratings	ASTM E84 Class 1 or A (Rating Standard Test Method for Surface Burn- ing Characteristics of Building Materials)	

GF 229 | JUNE 2020

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APPLICATION• POP/RETAIL• SOLVENT• WET APPLY• WALL• ECO-SOLVENT• DRY APPLY• WRAP• LATEX• LAMINATING• WINDOW• UV CURABLE• MOUNTING• FLOOR• SCREEN• DIE CUTTABLE• TRANSLUCENT• OFFSET (UV CURABLE)• HOT STAMP• FLEET• OFFSET (CONVENTIONAL)• THERMAL DIE• GENERAL SIGNAGE• INDOOR• SUBSTRATES/SURFACES• OUTDOOR (SHORT TERM)• OUTDOOR (LONG TERM)	PRODUCT SNAPSHOT	APPLICATIONS	INK TYPE
• DRY APPLY• WRAP• LATEX• LAMINATING• WINDOW• UV CURABLE• MOUNTING• FLOOR• SCREEN• DIE CUTTABLE• TRANSLUCENT• OFFSET (UV CURABLE)• HOT STAMP• FLEET• OFFSET (CONVENTIONAL)• THERMAL DIE• GENERAL SIGNAGE• OFFSET (CONVENTIONAL)• SUBSTRATES/SURFACES• OUTDOOR (SHORT TERM)• OUTDOOR (LONG TERM)	APPLICATION	• POP/RETAIL	• SOLVENT
O LAMINATINGO MMMO UV CURABLEO MOUNTINGO FLOORO SCREENO DIE CUTTABLEO TRANSLUCENTO OFFSET (UV CURABLE)O HOT STAMPO FLEETO OFFSET (CONVENTIONAL)O THERMAL DIEO GENERAL SIGNAGEO OFFSET (CONVENTIONAL)FLATBED CUTTABLEO INDOOROUTDOOR (SHORT TERM)SUBSTRATES/SURFACESO UTDOOR (LONG TERM)	<b>O WET APPLY</b>	• WALL	ECO-SOLVENT
O MOUNTINGO FLOORO SCREEN• DIE CUTTABLE• TRANSLUCENT• OFFSET (UV CURABLE)• HOT STAMP• FLEET• OFFSET (CONVENTIONAL)• THERMAL DIE• GENERAL SIGNAGE• OFFSET (CONVENTIONAL)• FLATBED CUTTABLE• INDOOR• OUTDOOR (SHORT TERM)• OUTDOOR (LONG TERM)	• DRY APPLY	O WRAP	• LATEX
• DIE CUTTABLE       • TRANSLUCENT       • OFFSET (UV CURABLE)         • HOT STAMP       • FLEET       • OFFSET (CONVENTIONAL)         • THERMAL DIE       • GENERAL SIGNAGE       • OFFSET (CONVENTIONAL)         • FLATBED CUTTABLE       • INDOOR       • OUTDOOR (SHORT TERM)         • OUTDOOR (LONG TERM)       • OUTDOOR (LONG TERM)       • OUTDOOR (LONG TERM)	O LAMINATING	O WINDOW	• UV CURABLE
O HOT STAMP       O FLEET       O OFFSET (CONVENTIONAL)         O THERMAL DIE       O GENERAL SIGNAGE       INDOOR         • FLATBED CUTTABLE       • INDOOR       • OUTDOOR (SHORT TERM)         • OUTDOOR (LONG TERM)       • OUTDOOR (LONG TERM)	O MOUNTING	O FLOOR	• SCREEN
O THERMAL DIE     • GENERAL SIGNAGE       • FLATBED CUTTABLE     • INDOOR       • SUBSTRATES/SURFACES     • OUTDOOR (SHORT TERM)       • OUTDOOR (LONG TERM)	• DIE CUTTABLE	<b>O TRANSLUCENT</b>	• OFFSET (UV CURABLE)
<ul> <li>FLATBED CUTTABLE</li> <li>INDOOR</li> <li>OUTDOOR (SHORT TERM)</li> <li>OUTDOOR (LONG TERM)</li> </ul>	O HOT STAMP	O FLEET	• OFFSET (CONVENTIONAL)
SUBSTRATES/SURFACES     O OUTDOOR (SHORT TERM)       O OUTDOOR (LONG TERM)	O THERMAL DIE	GENERAL SIGNAGE	
SUBSTRATES/SURFACES O OUTDOOR (LONG TERM)	• FLATBED CUTTABLE	• IND00R	
O OUTDOOR (LONG TERM)		O OUTDOOR (SHORT TERM)	
SMOOTH PAINTED DRYWALL	SUBSTRATES/SURFACES	○ OUTDOOR (LONG TERM)	
	SMOOTH PAINTED DRYWALL		

## FAQS

Can I use GF 229 on other surfaces?	GF 229 is designed for wall murals, decals and graphics on most types of smooth painted interior walls. This includes most flat, semi-gloss and gloss paint finishes. The surface must be smooth and clean prior to application. If applying to new paint consult the paint manufacturer for proper curing conditions before GF 229 application.
What if I leave the GF 229 WallMark™ on past it's optimal remov- ability time frame?	The adhesive on this product will build for a few days and then it will reach its' optimal bond. It will not get more aggressive over time be- cause of the low-tack/microsphere adhesive technology.
Can this product be used on Elevators?	While the adhesive on GF 229 will stick to stainless steel and other polished metal surfaces, these types of doors may have a clear coat or other type of protection that can 'ghost' when the decal is removed. Any ghosting can potentially be cleaned with a metal polish, but it is best to test a small piece in an inconspicuous area for 24 hours prior to full installation to confirm fitness for use.
When paneling larger jobs, do I use overlaps or butt-seams with this product?	Either is acceptable, although butt seams require a high degree of skill to line up the panels. For this product a larger than normal overlap is usually recommend. This accomplishes two things: allows for a large area of adhesion and mitigates the "bump" caused by the two sections overlapping. We recommend 2-3" for overlapping panels.

For Standard Terms & Conditions: <u>www.generalformulations.com/terms-conditions</u>

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