

# TECHNICAL DATA SHEET

## GF 203

### 3.0 MIL GLOSS WHITE VINYL CLEAR PERMANENT ADHESIVE

GF 203 is a 3.0 mil polymeric gloss white calendered vinyl coated with a clear permanent acrylic pressure sensitive adhesive laminated to a 90# layflat liner. This vinyl is designed to accept a variety of solvent-based, eco-solvent, latex and \*UV curable inks common to wide format digital printing systems. The clear adhesive creates a permanent bond to a variety of common substrates used in graphics applications. The 90# liner offers excellent product layflat in a variety of ambient conditions along with ease of application of large format graphics.

PRODUCT NAME	203
<b>FILM</b>	
Film Type	White Polymeric Vinyl
Film Thickness (mils/ $\mu$ m)	3.0 / 76 (+/- 10%)
Film Weight (gsm)	104
Gloss (60°)	$\geq 80$
Opacity (%)	94
Tensile Strength (lbs/in)	MD $\geq 3500$ / CD $\geq 3500$
Elongation (%)	MD $\geq 200$ / CD $\geq 200$
Dimensional Stability (FTM 14)	MD $\leq 1.80$ mm / CD $\leq 1.00$ mm
<b>ADHESIVE</b>	
Adhesive Type	Emulsion Acrylic
Adhesive Thickness (mils/ $\mu$ m)	0.8-1.0 / 20-25
Adhesive Color	Clear
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 15 min	2.5 / 11
Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 24 hrs	4.0 / 18
<b>LINER</b>	
Liner Weight (#/gsm)	90 / 145
Liner Type	White 2-Sided PE Coated Kraft
Liner Thickness (mils/ $\mu$ m)	6.7 / 170
Release Force @ 300" / min (g/2")	10-25
<b>PERFORMANCE GUIDANCE</b>	
Application Temperature	$\geq +40$ °F
Service Temperature	-40 °F to 180 °F
Shelf Life	1 year
Storage Temp / Rel. Humidity	70 °F / 50%
Outdoor Durability	up to 5 years

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PRODUCT SNAPSHOT	APPLICATIONS	INK TYPE
<p><b>APPLICATION</b></p> <ul style="list-style-type: none"> <li><input type="radio"/> WET APPLY</li> <li><input checked="" type="radio"/> DRY APPLY</li> <li><input type="radio"/> LAMINATING</li> <li><input type="radio"/> MOUNTING</li> <li><input checked="" type="radio"/> DIE CUTTABLE</li> <li><input type="radio"/> HOT STAMP</li> <li><input type="radio"/> THERMAL DIE</li> <li><input checked="" type="radio"/> FLATBED CUTTABLE</li> </ul>	<ul style="list-style-type: none"> <li><input checked="" type="radio"/> POP/RETAIL</li> <li><input type="radio"/> WALL</li> <li><input type="radio"/> WRAP</li> <li><input type="radio"/> WINDOW</li> <li><input type="radio"/> FLOOR</li> <li><input type="radio"/> TRANSLUCENT</li> <li><input type="radio"/> FLEET</li> <li><input checked="" type="radio"/> GENERAL SIGNAGE</li> <li><input type="radio"/> OUTDOOR (SHORT TERM)</li> <li><input checked="" type="radio"/> OUTDOOR (LONG TERM)</li> </ul>	<ul style="list-style-type: none"> <li><input checked="" type="radio"/> SOLVENT</li> <li><input checked="" type="radio"/> ECO-SOLVENT</li> <li><input checked="" type="radio"/> LATEX</li> <li><input checked="" type="radio"/> UV CURABLE</li> <li><input checked="" type="radio"/> SCREEN</li> <li><input checked="" type="radio"/> OFFSET (UV CURABLE)</li> <li><input type="radio"/> OFFSET (CONVENTIONAL)</li> </ul>
<p><b>SUBSTRATES</b></p> <ul style="list-style-type: none"> <li><input checked="" type="radio"/> OEM PAINTED METAL</li> <li><input checked="" type="radio"/> PAINTED ALUMINUM</li> <li><input checked="" type="radio"/> STAINLESS STEEL</li> <li><input type="radio"/> LOW-ENERGY SURFACES</li> <li><input checked="" type="radio"/> ACRYLIC</li> <li><input type="radio"/> GLASS</li> <li><input type="radio"/> POLYESTER</li> </ul>		

### FAQS

What applications are GF 203 intended for?	GF 203 is designed for interior or exterior signage, decals, nameplates, point-of-purchase displays and general signage.
Can GF 203 be removed?	Most decals can be removed with some effort, even if they have a permanent adhesive. GF 203 has a standard permanent adhesive that works on a variety of surfaces. This adhesive is permanent and will not remove cleanly, but any adhesive transfer or residue can be cleaned up easily with standard adhesive removers.