

TECHNICAL DATA SHEET

GF 2010APAE

3.4 MIL MATTE WHITE VINYL GREY PERMANENT OPAQUE AIR-EGRESS ADHESIVE

GF 2010APAE is a 3.4 mil polymeric matte white flexible calendered PVC film coated with a grey permanent air-egress acrylic pressure sensitive adhesive laminated to a 90# air-egress layflat liner. This film is designed to accept a variety of solvent-based inkjet and UV curable inks common to wide format digital printing systems. The grey adhesive creates a permanent bond to a variety of common substrates used in graphics applications. The 90# air-egress layflat liner offers excellent product layflat in a variety of ambient conditions along with ease of application of large format graphics.

PRODUCT NAME	2010APAE		
FILM			
Film Type	White Polymeric Vinyl		
Film Thickness (mils/µm)	3.4 / 86 (+/- 10%)		
Film Weight (gsm)	120		
Gloss (60°)	≤20		
Opacity (%)	<u>≥</u> 99		
Tensile Strength (lbs/in)	$MD \ge 3000 / CD \ge 2600$		
Elongation (%)	$MD \ge 90 / CD \ge 150$		
Dimensional Stability (FTM 14)	$MD \le 0.50 \text{ mm} / \text{CD} \le 0.20 \text{ mm}$		
ADHESIVE			
Adhesive Type	Emulsion Acrylic		
Adhesive Thickness (mils/µm)	0.8-1.1 / 20-28		
Adhesive Color	Grey		
Peel Strength on Stainless Steel (Ibs/in) / (N/25mm) 15 min	2.9 / 13		
Peel Strength on Stainless Steel (Ibs/in) / (N/25mm) 24 hrs	4.7 / 21		
LINER			
Liner Weight (#/gsm)	90 / 145		
Liner Type	White 2-Sided PE Coated Kraft Air-Egress		
Liner Thickness (mils/µm)	6.7 / 170		
Release Force @ 300" / min (g/2")	55-75		
PERFORMANCE GUIDANCE			
Application Temperature	\geq +40 °F		
Service Temperature	-40 °F to 180 °F		
Shelf Life	1 year		
Storage Temp / Rel. Humidity	70 °F / 50%		
Outdoor Durability	up to 5 years		

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PRODUCT SNAPSHOT	APPLICATIONS		INK TYPE	
APPLICATION	• POP/RETAIL		• SOLVENT	
O WET APPLY	O WALL		ECO-SOLVENT	
DRY APPLY	O WRAP		• LATEX	
O LAMINATING	O WINDOW		• UV CURABLE	
O MOUNTING	O FLOOR		• SCREEN	
• DIE CUTTABLE	O TRANSLUCENT		OFFSET (UV CURABLE)	
• FLATBED CUTTABLE	O FLEET		• OFFSET (CONVENTIONAL)	
SUBSTRATES	 GENERAL SIGNAGE OUTDOOR (SHORT TERM) 			
• OEM PAINTED METAL				
PAINTED ALUMINUM	• OUTDOOR (L	ONG TERM)		
STAINLESS STEEL				
O LOW-ENERGY SURFACES				
• ACRYLIC				
O GLASS				
FAQS What applications is GF 2010APAE intende	d for?	nameplates, point-	esigned for interior or exterior signage, decals, of-purchase displays and added opacity with the	
		grey opaque adhesive. The air-egress adhesive allows for bubble-free applications. (NOTE: Air-Egress adhesives are DRY APPLY ONLY).		
Can GF 2010APAE be removed?		Most decals can be removed with some effort, even if they have a per- manent adhesive. GF 2010APAE has a grey permanent adhesive that works on a variety of surfaces. This adhesive is permanent and will not remove cleanly, but any adhesive transfer or residue can be cleaned up easily with standard adhesive removers.		
Do I need a special application tape to remove cut shapes and graphics from the 203OAPAE?		Many application/transfer tapes will stick to the face of the vinyl. For transporting graphics we would recommend an tape that sticks to the exposed air-egress liner. A product like Transferite® AirMask® 510U is an example of this type of premask.		

For Standard Terms & Conditions: www.generalformulations.com/terms-conditions

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